INTRODUCTION

Salmonella represent one of the major pathogens of the family Enterobacteriaceae. It is the causative agent of serious forms of gastroenteritis. Although all species of Salmonella are virtually pathogenic to humans, *Salmonella typhimurium* is the most common cause of salmonellosis [1]. *Salmonella typhimurium* definitive type 104 (DT104) is a recently recognized strain of Salmonella that has emerged as an important pathogen worldwide. This pathogen is of concern not only for its ability to cause illness in many different species of animals, including humans, but also because it is resistant to five commonly used antibiotics (ampicillin, chloramphenicol, streptomycin, sulfonamides, and tetracycline) [2,3].

Behavior of *Salmonella typhimurium* DT104 during the Manufacturing of Ergo and Ayib, Ethiopian Traditional Fermented Milk Products

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ABSTRACT

Growth and survival of *Salmonella typhimurium* DT104 were evaluated during the manufacturing of Ergo (Ethiopian naturally fermented milk) and Ayib (Ethiopian cottage cheese). Three different initial inoculum levels of DT104 (high: ~10^8 cfu mL^{-1}; medium: ~10^6 cfu mL^{-1} and low: ~10^4 cfu mL^{-1}) were used. Samples were drawn at 0, 12, 24, 36, 48, 60 and 72 h of fermentation for bacterial enumeration and pH measurements. Ayib was made using defatted fermented milk after 24 and 72 h of fermentation and at three cooking temperatures (50, 60 and 70°C) with sampling being performed at 0, 20, 40 and 60 min of cooking. DT104 survived up to 72 h of fermentation when co-inoculated with Lactic Acid Bacteria (LAB) at high and medium initial inoculum levels, though DT104 population dropped by 3.3 and 5.6 log cfu mL^{-1}, respectively. In the control milk with no LAB, DT104 survived better with only 0.8 log cfu mL^{-1} reduction in cell number after 72 h of fermentation. When fermented milk (inoculated with or without LAB at 0 or 24 h of fermentation) was cooked at 50°C for Ayib-making, DT104 survived up to 60 min of cooking with survival varied based on initial inoculum level. Complete inhibition was achieved between 20 and 40 min of cooking at 60 and 70°C. Direct consumption of Ergo is not safe. The use of boiled milk with fermentation initiated by a portion of fermented milk resulting from ‘back-slopping’ can be recommended for Ergo-making. For Ayib-making, a minimum cooking temperature of 60°C for at least 40 min is required to ensure the wholesomeness of the product.
Although fermented foods are usually considered safe due to the low pH and production of antimicrobial substances by fermenting organisms, human pathogens such as Escherichia coli O157:H7, Listeria monocytogenes and Salmonella enteritidis have been reported to survive and multiply in fermented milks [4,5].

The association of Salmonella and salmonellosis with milk and fermented milk products reported from different countries [6-10], as well as the absence of information in the Ethiopian context prompted us to evaluate the viability of Salmonella typhimurium DT104 during fermentation of milk for Ergo (Ethiopian fermented milk–making and cooking of defatted fermented milk for Ayib (Ethiopian cottage cheese)– making using a challenge test.

**MATERIALS and METHODS**

The challenge test was carried out during fermentation of milk for Ergo-making and cooking of defatted fermented milk for Ayib-making.

**Materials**

Composite morning milk from Boran (Ethiopian zebu breed) and Boran x Friesian cows from Holetta Agricultural Research Center (Ethiopia) was used for this study. The strain *Salmonella typhimurium* DT104 (Ref. 02-7209 – CNR-Salm) (originally a human isolate from France in 2002) was generously offered by François-Xavier WEILL (Pasteur Institute, Paris). The bacterium is resistant to ampicillin, streptomycin, chloramphenicol, sulfamide and tetracycline. A mixture of cocci and rode shaped lactic acid bacteria (LAB) isolated from naturally fermented milk that were Gram+, catalase– and oxydase– was used to initiate fermentation. Before undertaking the challenge test, this LAB mixture was inoculated in sterile milk and left to ferment at ambient temperature for about 36 h. This fermented milk was then examined for its organoleptic properties by a panel of 4 persons and confirmed to conform to the characteristics of naturally fermented milk.

**Fermentation**

Milk was autoclaved at 120°C for 15 min and aseptically distributed into sterile screw-capped bottles to get final volumes of approximately 200 mL in each bottle. Milk was then left to ferment at ambient temperature (22–27°C) for about 72 h according to the usual practice of smallholder producers in the study area. Viable counts of DT104 and LAB were determined together with pH (measured using a digital pH meter).

**Ayib-making**

In Ethiopia, Ayib is made by cooking defatted fermented milk at low temperature (Figure 1). For this study 3 cooking temperatures were used: 50, 60 and 70°C based on the practice in the study area. Products were kept in a water bath adjusted at 50, 60 and 70°C. Internal temperature of products was measured by inserting a thermometer inside the products and when the predefined internal temperatures were achieved, cooking continued for 60 min. Three experiments were undertaken on Ayib-making:

1. Naturally feremented cow’s milk, 2ghee (clarified butter), 3Ethiopian cottage cheese, 4Whey

**Figure 1.** Flow scheme of traditional milk processing in the central Ethiopia highlands.

**Experiment 1**: Ayib-making from Ergo after 72 h of fermentation at ambient temperature. DT104 was inoculated in milk at 0 h fermentation.

**Experiment 2**: Ayib-making from Ergo after 24 h of fermentation at ambient temperature. DT104 was inoculated at 0 h fermentation.
Experiment 3: Ayib-making from Ergo after 24 h of fermentation at ambient temperature. DT104 was inoculated at 24 h fermentation prior to the start of cooking.

In all cases, the cream layer was removed aseptically from the fermented milk before the start of the cooking.

Inoculation of test organism and initiation of fermentation

Three initial inoculum levels of DT104 were used: High (~10⁸ cfu mL⁻¹), medium (~10⁶ cfu mL⁻¹) and low (10⁴ cfu mL⁻¹). A positive control (10⁴ cfu mL⁻¹) with no LAB was also used. LAB was inoculated to give ~10⁶ cfu mL⁻¹ to initiate fermentation. Initial inoculum levels were estimated by adjusting to Mac Farland standard corresponding to concentration of microbial suspension. Suspensions were prepared in buffered peptone water from overnight grown DT104 culture on nutrient agar and in MRS broth from culture grown on MRS agar (48 h at 35°C).

ENUMERATION OF DT104 AND LAB

For the fermentation experiment, 1 mL portion of the fermenting milk was drawn at 0, 12, 24, 36, 48, 60 and 72 h of fermentation and for Ayib-making experiments, 1 mL or g of products was drawn at 0, 20, 40 and 60 min of cooking from each treatment and the control groups. Test portions were directly mixed in test tubes containing 9 mL of buffered peptone water (BPW) (Oxoid, UK) for DT104 and MRS broth (Oxoid, UK) for LAB. 0.1 mL of appropriate dilutions was surface plated on duplicate Xylose-Lysine-Desoxycholate (XLD) agar (Oxoid, UK) plates for the enumeration of viable DT104. LAB was enumerated after culturing duplicate surface plated MRS agar plates in an aerobic jar at 35°C for 48 h.

STATISTICAL ANALYSIS

Each trial was carried out in four replications. Counts of DT104 and LAB determined during the challenge tests were transformed to log₁₀ values. These log transformed values (log₁₀ cfu mL⁻¹ or g⁻¹) and pH determined at each sampling time of the test portion from the fermenting milk were analyzed using the General Linear Model (GLM) of the Statistical Analysis System. Least Significant Difference (LSD) test was used to separate means and differences were considered to be statistically significant at P<0.05.

RESULTS

Growth and survival of DT104 during milk fermentation (manufacturing of Ergo)

The changes in the DT104 and LAB population in fermenting milk at ambient temperature are shown in Figure 2. At high initial inoculum level, DT104 population and pH decreased progressively throughout the fermentation. At the end of fermentation at 72 h, DT104 count dropped by 3.3 log cfu mL⁻¹ (P<0.05) as compared to the initial inoculum level. At medium and low initial inoculum levels, DT104 population increased up to 24-36 h of fermentation then dropped progressively up to the end of fermentation. At 72 h of fermentation, DT104 count decreased by 5.6 log cfu mL⁻¹ at medium initial inoculum level and dropped to below plating-detection limit (<10 cfu mL⁻¹) at low initial inoculum level. Within the first 24 h of fermentation, pH of the fermenting milk in the three initial inoculum levels dropped from ~6.7 to ~4 (at which time LAB population tended to increase) and maintained at this level up to the end of fermentation. In the control milk with no LAB, DT104 survived better with only 0.8 log cfu mL⁻¹ reduction in cell number after 72 h of fermentation.
Survival of DT104 during Ayib-making

Experiment 1: Ayib-making from Ergo after 72 h of fermentation at ambient temperature. DT104 was inoculated in milk at 0 h fermentation.

At the start of cooking at 50, 60 and 70 °C, DT104 counts were 5.4 (high), 2.0 (medium) and 5.7 log cfu mL⁻¹ (control); while LAB counts were 4.0, 4.0, and 5.6 log cfu mL⁻¹ at high, medium and low initial inoculum levels, respectively (Figure 3). At 20 min of cooking and onwards at 60 and 70 °C Ayib-making temperatures, both DT104 and LAB were below the plating-detection limit (<10 cfu mL⁻¹) even after overnight enrichment (data not shown).
**Experiment 2:** Ayib-making: Raw material Ergo after 24 h fermentation, DT104 co-inoculated in milk with LAB at 0 h fermentation.

The growth and survival of DT104 and LAB during cooking of defatted fermented milk are presented in Figure 4. DT104 population decreased by 5.2 log cfu mL⁻¹ after 60 min at 50°C cooking temperature at high initial inoculum level. With the absence of LAB, DT104 survived better with 4.2 log cfu mL⁻¹ reduction after 60 min of cooking at 50°C. At medium and low initial inoculum levels, DT104 count declined to below plating-detection limit after 60 and 40 min of cooking at 50°C, respectively (Figure 4). At 60 and 70°C cooking temperatures, DT104 population decreased dramatically (p<0.05) after 20 min of cooking at all initial inoculum levels with or without LAB and was not detected when determined at 40 min of cooking (Figure 4). LAB counts decreased from a mean count of about 8 log cfu mL⁻¹ at the start of cooking at 50 and 60°C cooking temperatures to around 3 log cfu mL⁻¹ at the end of cooking at 50°C, while at 60°C cooking temperature, counts were below plating-detection limit even after enrichment (p<0.05).

**Experiment 3:** Ayib-making from Ergo after 24 h of fermentation at ambient temperature. DT104 was inoculated at 24 h fermentation prior to the start of cooking.

The changes in DT104 and LAB population are shown in Figure 5. DT104 survived heating at 50°C up to 60 min with reduction in cell count by 5.9, 4 and 2.5 log cfu mL⁻¹ for high, medium and control initial inoculum levels, respectively; while at
low initial inoculum level, DT104 dropped by 1.9 log cfu mL\(^{-1}\) after 40 min of cooking and was below plating-detection limit after 60 min (Figure 5).

**Figure 5.** Fate of DT104 at 50°C (a), 60°C (b), and 70°C (c) and LAB at 50°C (d), 60°C (e) and 70°C (f) cooking temperatures during the manufacturing of Ayib (Ayib made from Ergo after 24 h fermentation, inoculation at 0 min of cooking) with high: 10^8 cfu mL\(^{-1}\) (●), medium: 10^6 cfu mL\(^{-1}\) (■), low: 10^4 cfu mL\(^{-1}\) (▲) and control: 10^4 cfu mL\(^{-1}\) (with no lactic acid bacteria) (X) initial inoculum levels of DT104.
DT104 survived up to 60 min at 60 and 70 °C cooking temperatures when inoculated with the absence of LAB with reduction in count from 6.3 and 5.4 log cfu mL\(^{-1}\) at the start of cooking to 2.2 and 1.5 log cfu mL\(^{-1}\), respectively (p<0.05) at the cooking temperatures indicated above. However, DT104 when co-inoculated with LAB was not detected when determined after 40 min of cooking at both temperatures. LAB survived cooking at 50 °C up to 60 min with progressive reduction in number from 6.2, 6.3 and 6.0 cfu mL\(^{-1}\) at the start of cooking to 2.7, 2.0 and 1.9 cfu mL\(^{-1}\) at the end of cooking, respectively for high, medium and low initial inoculum levels. LAB was detected after 20 min of cooking at 60 °C but at 70 °C cooking temperature no viable LAB was detected by this time.

**DISCUSSION**

Published studies on the behaviors of *Salmonella typhimurium* DT104 during traditional food manufacturing such as milk processing are generally scarce in the Ethiopian condition. The present study focused on assessing the growth and survival of DT104 during the fermentation of milk at ambient temperature for Ergo–making and heating of defatted fermented milk for the manufacturing of Ayib.

Acidity and pH, as well as heat treatment, are important factors, which influence the growth and survival of pathogens in foods\(^{[12]}\). The antimicrobial action of organic acids is generally well known\(^{[10]}\). The inhibitory effect of fermented milk particularly on *Salmonella* spp. is documented\(^{[13]}\). In yogurt, lactic acid was reported to be the main inhibitory factor active against *Salmonella typhimurium*\(^{[14]}\). This supports the results of the present finding where DT104 population decreased with the advancement of milk fermentation. In the present study DT104 survived milk fermentation better at high than low initial inoculum level indicating that the degree of inhibition was dependent on the initial inoculum level of the pathogen. Different mechanisms of inhibitory effects of fermented dairy products are documented. Organic acids exert their effect through their undissociated molecules, with the activity of the acids being dependent on pH, which determines the degree of dissociation. At low pH, the proportion of undissociated molecules is greater than at pH approaching neutrality\(^{[10]}\). Rubin\(^{[15]}\) on the other hand indicated a direct correlation between the increase in casein concentration and length of survival of *Salmonella* in yogurt whey. The casein, according to El-Gazzar and Marth\(^{[10]}\), exerts a protective layer effect on *Salmonella typhimurium* in acid dairy products and that the degree of protection depends on the casein concentration, the form of the casein molecule and the pH.

The minimum pH at which *Salmonella* can initiate and sustain growth, as indicated by El-Gazzar and Math\(^{[10]}\), is a function of the serotype, the temperature of incubation, and the nature and composition of the growth medium. Minimum pH at which *Salmonella* initiated growth under optimum laboratory conditions were for instance reported to be 4.05 when broth was adjusted with hydrochloric or citric acid\(^{[10]}\). The optimum pH being between 6.5 to 7.5\(^{[16]}\). Multiplication of *Salmonella* at pH value of 4.4\(^{[12]}\) and 5.2 to 5.3\(^{[18,19]}\) was also reported. In the current study, however, DT104 survived pH of 3.8 up to 72 h in fermenting milk with pH dropping progressively from about 6.7 at 0 h fermentation. This finding agrees with that of Ashenafi\(^{[20]}\) who reported that *Salmonella enteritidis* and *Salmonella typhimurium* survived up to 48 to 60 h of milk fermentation in smoked containers at ambient temperature. However, he reported that complete inhibition was achieved in samples where pH dropped to 3.7. Acid tolerance response in *Salmonella typhimurium*, as indicated by Jung and Beuchat\(^{[12]}\), is induced by exposure to acids, which enhances subsequent resistance to extreme acidic environments (pH 3.0).

Acid adaptation seems to increase the viability of DT104. The work of Samelis\(^{[19]}\) for instance revealed that non acid adapted *Salmonella typhimurium* DT104 populations declined by 4.1 log cfu mL\(^{-1}\) when exposed to lactic acid (pH 3.5) for 120 min at 30 °C, while the corresponding declines of acid-adapted populations were only 1.6 log cfu mL\(^{-1}\). Leyer and Johnson\(^{[18]}\) also reported that acid adapted *Salmonella* cells had increased resistance to organic acids found in fermented dairy products and that they survived better than non-adapted cells during fermentation of milk and in cheeses stored at 5 °C.

In Ethiopia, Ergo is usually consumed directly after 24 h of fermentation at room temperature due to its preferred flavor\(^{[20]}\). However, according to the current study, DT104 survived up to 72 h of fermentation depending on the initial inoculum level. When fermented milk (inoculated with or without LAB at 0 or 24 h of fermentation) was cooked at 50 °C for Ayib-making, DT104 survived up to 60 min of cooking with survival varied based on initial inoculum levels. D’Aoust\(^{[21]}\) indicated that heating milk at 60 °C produced only a 2 log\(_m\) reduction in the number of viable *Salmonella* but complete inhibition was not achieved. In the present study, complete inhibition of DT104 was achieved between 20 and 40 min of cooking at 60 and 70 °C. Exposure of *Salmonella typhimurium* to various stresses has been demonstrated to enhance resistance to heat. Leyer and Johnson\(^{[22]}\) for example indicated that acid adapted *Salmonella typhimurium* had increased tolerance towards heat. This finding warrants some precaution in the use of sub-pasteurization heat treatment during food processing, a prevailing practice during traditional Ayib-making in Ethiopia.

Since Idziak and Suvanmonkol\(^{[12]}\) reported that virulence of *Salmonella typhimurium* increased under acidic conditions, a low infectious dose of cells could cause illness in an acidic environment such as Ergo. Ergo is therefore not safe for direct consumption. The use of boiled milk with fermentation initiated by a portion of fermented milk resulting from ‘back-slopping’ can be recommended for Ergo-making. For Ayib-making, a minimum cooking temperature of 60 °C for at least 40 min is required to ensure the wholesomeness of the product.
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