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## EMERGING MATERIALS AND NANOTECHNOLOGY

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**The potential of improving building construction materials by a biomimetic approach**Klaus G Nickel<sup>1</sup>, Katharina Klang<sup>1</sup>, Christoph Lauer<sup>1</sup>, NicuToader<sup>2</sup> and Werner Sobek<sup>2</sup><sup>1</sup>University Tübingen, Germany<sup>2</sup>University Stuttgart, Germany

The design of spines from some reef inhabiting sea urchins (*Heterocentrotus mamillatus*, *Phyllacanthus imperialis*) has shown to be responsible for high energy dissipation during compressive straining. It is shown that unusually high stresses are required to compress the material, which fails in a "graceful" manner during an overall straining of several tens of percent. The principal behind the mechanism involves the layering/gradation/ordering of pore space within a basically brittle material (Calcite). We will show the details of the structures and the results of the characterization by uniaxial compression and pin indentation. The natural material has a hierarchical design including a structuring on the nano-scale to prevent a failure by simple cleavage. It would therefore be difficult to scale up all structural features of this brittle material. We will discuss how improvements of material can nonetheless be implemented by abstracting only the more macroscopic features and choosing a suitable material. First efforts to apply this biomimetic principle to concrete as a modification of functional graded concretes confirm the effectiveness in construction materials. The design is not only beneficial for failure tolerance in cases of impacting objects, but improves at the same time thermal insulation properties and lowers the total weight of constructions. The concrete was realized by spraying and slip casting methods. We will also present a recently developed alternative method for the manufacture of 3D concrete constructions ("hydroplotting"), which allows the realization of very detailed designs.



Fig. 1: A sea urchin spine (colored) in compression test displaying the "graceful failure" behavior

**Biography**

Klaus G Nickel is Professor of Applied Mineralogy at the Faculty of Science of the University of Tübingen. His career involved a Dipl.-Geol. from the University of Mainz (D), a PhD from the University of Tasmania (Hobart, AUS) and research positions at Max-Planck-Institutes (for Chemistry, Mainz, and Metals Research, Stuttgart). His main research interest is in materials science in the field of Advanced Ceramics and Composites. The research covers processing, characterisation and evaluation of technical ceramics, typically alumina and zirconia in the oxides and carbon, carbides, nitrides, borides on the non-oxide side. His particular expertise exists in the chemical property evaluation (oxidation and corrosion). Other research goals are phase relations, mechanical properties and bionics of biomaterials and ceramics.

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