

# Alkali Pre-Treatment Optimization of Sardine Scales

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**ABSTRACT:** Response surface methodology (RSM) was adopted for pre-treating optimization. Concentration of NaOH ( $X_1$ ) and treatment time ( $X_2$ ) were chosen for independent variables. Dependent variables were protein content ( $Y_1$ ) and hydroxyproline content ( $Y_2$ ). Optimal conditions were  $X_1=0,5\%$  and  $X_2=4h$  , and predicted values of multiple response optimal conditions were  $Y_1=0,32$  mg/l and  $Y_2=2,67$ mg/l. That result was in agreement with the predicted value, which indicates that the model used was adequate for pre-treatment.

**KEYWORDS:** Sardine scales, Alkali pre-treatment, Optimization, Surface response methodology.

## I. INTRODUCTION

The collagen from fish scales can be used in food applications to replace mammalian collagen which is not only at risk of contamination with bovine spongiform encephalopathy (BSE), but also got some resistance from kosher and halal. Fish scales are dermally derived, specifically in the mesoderm, and biocomposites of highly ordered type I collagen fibers and hydroxyapatite [1] which are stiff and not easy to swell like the bone [2]. Utilization of fish scales for collagen or gelatin extraction has been reported of carp, black drum, sheepshead seabream, red sea bream, Japanese sea bass, red sea bream, red tilapia and sardine [3-10]. Therefore, this extraction needed to be applied in alkali pre-treatment before. In fish scales gelatin or collagen production, this step is continued to swelling step using low concentration of alkali solution [1, 12].

The response surface methodology (RSM) is an important tool that allows following of the evolution and the optimization of processes from an appropriate experimental design of a limited number of experiments. In our study the application of response surface methodology was used to optimize the alkali pre-treatment condition of sardine scales. This alkali pre-treatment should be able to remove non-collagenous protein effectively, but must generate the lowest hydroxyproline loss.

Therefore, the aim of this work is to optimize the alkali pre-treatment of the sardine scales using response surface methodology [13]. RSM has effectiveness in the optimization and monitoring of food manufacturing processing. The basic principle of RSM is to determinate model equations that describe interrelations between the independent variables and the dependent variables [14].

## II. MATERIALS AND METHODS

### 1. Raw material

Fish scales were mechanically separated from fresh sardine (*Sardina pilchardus*) and washed with chilled tap water (to remove the impurities adhering to the surface), then placed in polyethylene bags and stored at  $-25^{\circ}\text{C}$  until analysis.

## 2. Alkaline pre-treatment of sardine scales

The sardine scales were treated with 1 volume (w/v) of alkali solution (NaOH) at concentrations of 0.26%, 0.3%, 0.4% and 0.54% under stirring for different times (3.18 h, 4 h, 6 h, 8 h and 8.82 h) at 4°C. The solution was changed every 2 hours. After the alkali treatment, the scales were washed with distilled water at 4°C and filtered with two layers of cheesecloth. The filtrate was collected and ready for hydroxyproline content and protein content determination.

## 3. Protein content

The protein content in each treatment solutions was determined by the Bradford's method [15].

## 4. Hydroxyproline content

The hydroxyproline content was determined by the method of Bergman and Loxly (1963) [16].

## 5. Experimental design and statistical analysis

A central composite design of response surface methodology [13] with two variables was used to study the response pattern and to determine the optimum combination of the variables. The variables optimized were NaOH concentration (% ,  $X_1$ ) and treatment time (h,  $X_2$ ), each at five coded levels -1.41,-1, 0, 1 and 1.41 as shown in Table 1. Protein content (mg/l,  $Y_1$ ) and Hydroxyproline content (mg/l,  $Y_2$ ) were dependent variables.

Central composite design (CCD) in the experimental design consisted of  $2^2$  factorial points, four axial points and three replicates of the central point (Table 2).

Response functions describing variations of dependent variables with two independent variables ( $X_i$  and  $X_j$ ) can be written as follows:

$$Y = \beta_0 + \beta_i X_i + \beta_j X_j + \beta_{ii} X_i^2 + \beta_{jj} X_j^2 + \beta_{ij} X_i X_j$$

Where Y is the dependent variable (protein content and hydroxyproline content),  $X_i$  and  $X_j$  are the input variables which affect the response,  $X_i^2$  and  $X_j^2$  are the square effects,  $X_i X_j$  is the interaction effect,  $\beta_0$  is the offset term,  $\beta_i$  and  $\beta_j$  are the linear effects,  $\beta_{ii}$  and  $\beta_{jj}$  are the squared effects and  $\beta_{ij}$  is the interaction effect. Multiple responses optimization was calculated by desirability function of MINITAB 16 statistical software, in order to search the condition simultaneously satisfying two dependent variables ( $Y_1$  and  $Y_2$ ).

Table 1: Independent variables and their levels in the 2-factor, 5-level central composite design (CCD) for alkali pre-treatment of sardine scale.

Independent variables	Symbol	Range and levels				
		-1,414	-1	0	+1	+1,414
Concentration of NaOH (%)	$X_1$	0.26	0.3	0.4	0.5	0.54
Treatment time (h)	$X_2$	3.18	4	6	8	8.82

## III. RESULTS AND DISCUSSION

### 1. Response surface plots and the effect of factors

Fig.1 shows the estimated response function and the effect of the independent variables ( $X_1$ ;  $X_2$ ) on the dependent variables ( $Y_1$  and  $Y_2$ ). Two independent variables of  $X_1$  (concentration of NaOH) and  $X_2$  (treatment time) are major factors for alkali pre-treatment from sardine scales.

Fig.1A depicts the effect of independent variables on  $Y_1$  (protein content). At higher coded values of NaOH concentration and treatment time, protein content increased with an increase in NaOH concentration and treatment time, while at lower coded values of NaOH concentration and treatment time, protein content decreased with increase of NaOH concentration and treatment time. It could be concluded that at low or high levels of NaOH concentration and treatment time, recovery of non-collagenous proteins are favored.

Fig.1B shows that increase of NaOH concentration and treatment time during alkali pre-treatment leads to an increase of hydroxyproline content, although at a faster rate with treatment time than with NaOH concentration.

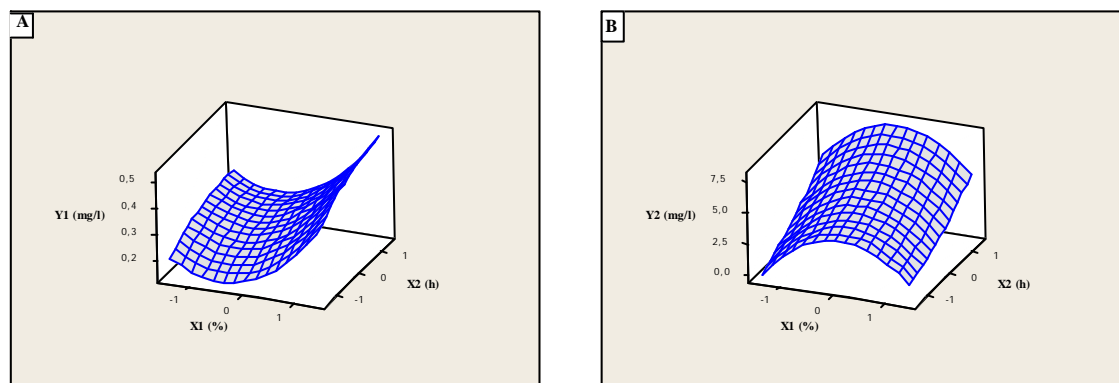


Fig 1: Response surfaces showing effect of NaOH concentration (% $X_1$ ) and treatment time (h, $X_2$ ) on (A) protein content and (B) Hydroxyproline content.

## 2. Diagnostic checking of the fitted models

All 11 experimental runs were evaluated using the Response Surface Regression (RSREG) procedure and the results of dependent variables (Y) for each point are shown in Table 2.

Table 2 :The actual design of experiments and response of alkaline pre-treatment

Runs	Independent variables				Responses	
	$X_1$	$X_2$	[NaOH] (%)	Treatment time (h)	$Y_1$	$Y_2$
1	-1	-1	0.3	4	<b>0,20</b>	<b>2,03</b>
2	1	-1	0.5	8	<b>0,31</b>	<b>2,78</b>
3	-1	1	0.3	4	<b>0,27</b>	<b>4,74</b>
4	1	1	0.5	8	<b>0,40</b>	<b>5,13</b>
5	-1.414	0	0.26	3.18	<b>0,27</b>	<b>1,95</b>
6	+1.414	0	0.54	8.82	<b>0,50</b>	<b>2,43</b>
7	0	-1.414	0.4	3.18	<b>0,16</b>	<b>3,42</b>
8	0	+1.414	0.4	8.82	<b>0,27</b>	<b>8,20</b>
9	0	0	0.4	6	<b>0,24</b>	<b>5,15</b>
10	0	0	0.4	6	<b>0,25</b>	<b>5,06</b>
11	0	0	0.4	6	<b>0,25</b>	<b>5,14</b>

$Y_1$ : protein content (mg/l),  $Y_2$ : Hydroxyproline content (mg/l),  $X_1$ : concentration of NaOH (%),  $X_2$ : treatment time (h).

By using t-statistic on the predicted model, the coefficients and P-values on all the variables of linear ( $X_1$ ,  $X_2$ ), quadratic( $X_{12}$ ,  $X_{22}$ ) and interactions were calculated and shown in Table 3.

Table 3 : Estimated coefficients of the fitted quadratic polynomial equation for different response based on t-statistic.

Term	$Y_1$		$Y_2$	
	Coefficient	P-value	Coefficient	P-value
Constant	5.11667	0.000	0.24600	0.000
$X_1$	0.22735	0.125	0.07065	0.000
$X_2$	1.47749	0.000	0.03944	0.000

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$X_1, X_1$	-1.54583	0.000	0.06825	0.000
$X_2, X_2$	0.26417	0.132	-0.01675	0.009
$X_1, X_2$	-0.09000	0.628	0.00500	0.448

Not significant at  $P < 95\%$ . All other coefficients were significant at  $P < 95\%$

$Y_1$  (protein content, mg/l),  $Y_2$  (hydroxyproline content, mg/l),  $X_1$  (concentration of NaOH, %),  $X_2$  (treatment time, h)

All the interaction coefficients were not significant ( $> 0,05$ ) in all models. On the other hand, all the quadratic coefficients except the  $X_2X_2$  term of  $Y_2$  were highly significant at  $p < 0,05$ . The  $X_1$  term of  $Y_2$  was not significant in case of linear coefficients and the other linear coefficients were significant (Table 3).

The determination coefficients ( $R^2$ ) for  $Y_1$  and  $Y_2$  were higher than 0.90, indicating that the regression model explained the reaction well. The fitted models are shown in table 4.

Table 4: Response surface model for alkali pre-treatment of sardine scales

responses	Quadratic polynomial model	$R^2$	P-value
$Y_1$	$Y_1=0,24+0,07X_1+0,03X_2+0,06X_1X_1-0,01X_2X_2+0,005X_1X_2$	0,9979	0,000
$Y_2$	$Y_2=5,11+0,22X_1+1,47X_1,45X_1X_1+0,26X_2X_2-0,09X_1X_2$	0,9996	0,000

### 3. Analysis of variance

The analysis of variance (ANOVA) for the quadratic polynomial model was used to indicate the adequacy of the fitted model. Table 5 shows ANOVA for the models that explain the response of two dependent variables,  $Y_1$  (protein content) and  $Y_2$  (hydroxyproline content). Interaction terms for all the dependent variables ( $Y_1$  and  $Y_2$ ) were not significant ( $P=0,49$  and  $P=0,27$ ; respectively) at 95% probability level, whereas linear term ( $X_1;X_2$ ), quadratic term ( $X_{11};X_{22}$ ) and total regression model were highly significant ( $P < 0,05$ ) at 95% probability level.

Table 5. Analysis of variance (ANOVA) for response of dependent variables ( $Y_1$  and  $Y_2$ )

Responses	Source	DF	SS	MS	F-value	P-value
$Y_1$	<b>Regression</b>	<b>5</b>	0.0870	0.0179	84.66	0.000
	<b>Linear</b>	<b>2</b>	0.0523	0.0261	127.41	0.000
	<b>Square</b>	<b>2</b>	0.0345	0.0172	83.99	0.000
	<b>Interaction</b>	<b>1</b>	0.0001	0.0001	0.49	0.517
	<b>Residual Error</b>	<b>5</b>	0.0010	0.0001	-	-
	<b>Lack-of-Fit</b>	<b>3</b>	0.0009	0.0001	9.61	0.096
	<b>Pure Error</b>	<b>2</b>	0.0001	0.0001	-	-
	<b>Total</b>	<b>10</b>	0.0880	-	-	-
$Y_2$	<b>Regression</b>	<b>5</b>	34.5982	6.9196	56.67	0.000
	<b>Linear</b>	<b>2</b>	17.8774	8.9387	73.21	0.000
	<b>Square</b>	<b>2</b>	16.6884	8.3442	68.34	0.000
	<b>Interaction</b>	<b>1</b>	0.0324	0.0324	0.27	0.628
	<b>Residual Error</b>	<b>5</b>	0.6105	0.1221	-	-

<b>Lack-of-Fit</b>	<b>3</b>	0.6056	0.2019	82.96	0.012
<b>Pure Error</b>	<b>2</b>	0.0049	0.0024	-	-
<b>Total</b>	<b>10</b>	35.2087	-	-	-

FD: degree of freedom, SS: sum of Square, MS: Mean square,  $Y_1$  (protein content),  $Y_2$  (hydroxyproline content)

The check of model adequacy was performed by a normality test (Anderson-Darling normality test) for error terms using residuals of the dependent variables,  $Y_1$  and  $Y_2$  (Fig. 2).

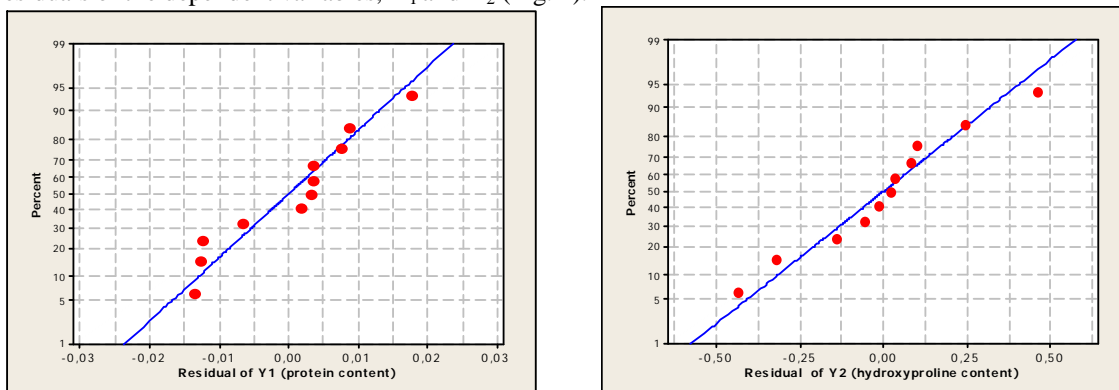


Fig 2: Normal probability plots for error terms using residuals of the dependent variables by Anderson-Darling Normality test

The error terms of two dependent variables had the normal distribution as the Anderson-Darling normality test. Therefore, response surface model represented as quadratic polynomial equation was statistically significant.

#### 4. Optimization using desirability function approach

As it's shown in fig.3, the individual desirability values, the overall desirability D and predicted value are calculated by Minitab. The factors obtained at the maximum point of  $Y_1$  and the minimum points of  $Y_2$  are calculated as  $X_1=0,5\%$  and  $X_2=4h$  which are known as estimated condition (Fig.3).

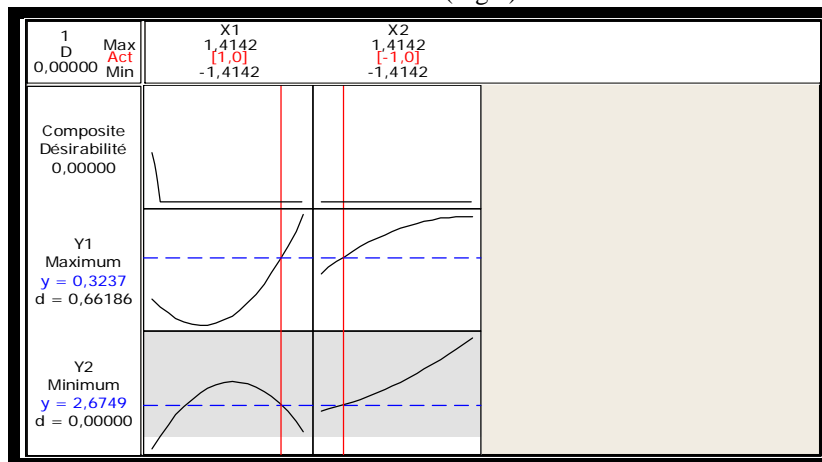


Fig 3: Optimization plot

### 5. Verification of optimal parameters

Validation experiments are applied at the estimated condition. The results are in agreement with the predicted value, it's also confirmed that the model used in this experiment is appropriate (Table 6).

Table 6: Test results for verification of the results of alkali pre-treatment

Optimal Condition		Predicted values		Verification experiment	
X <sub>1</sub> (%)	X <sub>2</sub> (h)	Y <sub>1</sub> (%)	Y <sub>2</sub> (%)	Y <sub>1</sub> (%)	Y <sub>2</sub> (%)
0,5	4	0,32	2,67	<b>0,46±0,34</b>	<b>3,43±1,1</b>

### IV. CONCLUSION

Response surface methodology has been realized for the determination of the optimal conditions for alkali pre-treatment. The resulting model led to the optimal conditions for removing non-collagenous proteins with minimum collagen loss.

The alkali treatment for sardine scales is significantly influenced by NaOH concentration and the treatment time. Linear and quadratic effects of these two variables affect protein content and hydroxyproline content in alkali solutions. This process could be considered as a sustainable alternative for the industry since it allowed decrease the cost of whole collagen extraction process.

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