

# Chemical Synthesis: Strategies and Advances in Creating New Molecules

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## Review Article

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## DESCRIPTION

As a topic of chemistry, chemical synthesis (or combination) is the artificial execution of chemical reactions to obtain one or several products. This occurs by physical and chemical manipulations usually involving one or more reactions. In modern laboratory uses, the process is reproducible and reliable. A chemical synthesis involves one or more compounds (known as reagents or reactants) that will experience a transformation when subjected to certain conditions. Various reaction types can be applied to formulate a desired product. This requires mixing the compounds in a reaction vessel, such as a chemical reactor or a simple round-bottom flask.



Many reactions require some form of processing ("work-up") or purification procedure to isolate the final product. The amount produced by chemical synthesis is known as the reaction yield. Typically, yields are expressed as a mass in grams (in a laboratory setting) or as a percentage of the total theoretical quantity that could be produced based on the limiting reagent. A side reaction is an unwanted chemical reaction occurring which reduces the desired yield. The word synthesis was used first in a chemical context by the chemist Hermann Kolbe. Each step of a synthesis involves a chemical reaction, and reagents and conditions for each of these reactions must be designed to give an adequate yield of pure product, with as few steps as possible. A method may already exist in the literature for making one of the early

synthetic intermediates, and this method will usually be used rather than an effort to "reinvent the wheel". However, most intermediates are compounds that have never been made before, and these will normally be made using general methods developed by methodology researchers. To be useful, these methods need to give high yields, and to be reliable for a broad range of substrates. For practical applications, additional hurdles include industrial standards of safety and purity

Many strategies exist in chemical synthesis that are more complicated than simply converting a reactant A to a reaction product B directly. For multistep synthesis, a chemical compound is synthesized by a series of individual chemical reactions, each with its own work-up. For example, a laboratory synthesis of paracetamol can consist of three sequential parts. For cascade reactions, multiple chemical transformations occur within a single reactant, for multi-component reactions as many as 11 different reactants form a single reaction product and for a "telescopic synthesis" one reactant experiences multiple transformations without isolation of intermediates.

Organic synthesis is a special type of chemical synthesis dealing with the synthesis of organic compounds. For the total synthesis of a complex product, multiple procedures in sequence may be required to synthesize the product of interest, requiring a large amount of time. Skill in organic synthesis is prized among chemists and the synthesis of exceptionally valuable or difficult compounds has won chemists such as Robert Burns Woodward a Nobel Prize for Chemistry. If a chemical synthesis starts from basic laboratory compounds, it is considered a purely synthetic process. If it starts from a product isolated from plants or animals and then proceeds to new compounds, the synthesis is described as a semisynthetic process.